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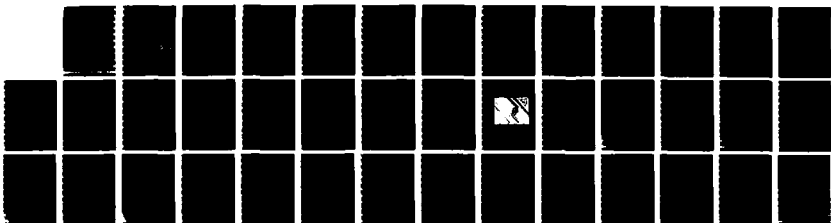
CARBON FIBER MICROELECTRODES AS SUBSTRATES FOR MERCURY  
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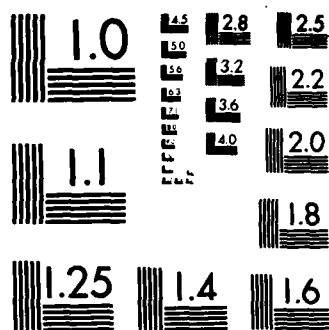
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Carbon Fiber Microelectrodes as Substrates for  
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Janusz Golas and Janet Osteryoung

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### Summary

Conditions for mercury deposition at cylindrical carbon fiber microelectrodes were examined and presented together with a new construction of electrode body and the manner in which the fiber is held. Data obtained in KSCN and acetate buffer solutions suggest that in order to obtain linear dependence of square wave stripping peak vs. mercury concentration the amount of the deposit should not exceed few monolayers. This could be caused by surface inhomogeneity as confirmed by electron microscopy and by the limited amount of mercury that can be quantitatively deposited at the surface. Several remarks on lead deposition "in situ" are also given.

## Introduction

Several papers have been published recently on different types of carbon fiber microelectrodes [1-4]. Edmonds has reviewed this and related work in the context of the properties of the carbon fibers [5]. This material seems to indicate that carbon fibers can be used either directly as carbon electrodes or as a base material for mercury film electrodes. Although the results obtained with carbon fibers are still sometimes difficult to compare with each other, probably due to variability of the starting material and different pretreatment procedures, the increasing volume of experimental data followed by some theoretical considerations [6,7] is bringing carbon fibers closer to the point of general practical application. Three types of carbon fiber electrodes have been used: 1) the exposed single fiber with cylindrical geometry; 2) single fibers or arrays of fibers embedded in an insulator and having disk geometry; and 3) brushes, or arrays of exposed fibers. The first two seem to offer the best possibilities as voltammetric electrodes. Behavior of these electrodes depends on dimensions and shape and also on the properties of the material. Diffusion and convection are difficult to control or reproduce with the brush configuration [2].

Procedures for fabricating carbon fiber microelectrodes are improving [1,8,9], which should encourage and simplify further investigations. We present below an improvement over our previous procedure for making exposed carbon fiber microelectrodes [9]. The main aim of this paper is to indicate limitations of exposed carbon fibers for mercury deposition and for in situ deposition of lead. Relations between the properties of the apparent film of lead amalgam and the resulting cyclic voltammograms of lead are also presented.



Although relatively long (ca. 8-10 mm) cylindrical carbon fiber electrodes, which are the subject of this paper, at first sight may seem to be less practical, because fragile, than corresponding disk electrodes, they in fact have several advantages. They are much less sensitive to imperfect seal between electrode and insulator than are disk electrodes, because the integrated current density in the vicinity of the seal is a minute fraction of the total. Non-planar diffusion at an exposed fiber depends on the radius of the fiber rather than its length, so electrode area and properties of cylindrical diffusion can be controlled independently, again in contrast to the disk. In particular, the length of the fiber can be adjusted to give the desired total current for a given type of experiment. Finally, the exposed fiber electrodes make it possible to investigate the properties of the surface of the cylinder as an electrode, which might be different from those of the cross-section.

## Experimental Section

### Instrumentation and Reagents

An IBM electrolytic cell was used along with a three electrode system in which carbon fiber, platinum and saturated calomel electrodes were used as working, counter and reference electrodes, respectively. Two voltammetric techniques were used: square wave voltammetry (SWV) and staircase voltammetry (SCV). All voltammetric measurements were performed with a computer-controlled potentiostat based on a Digital Equipment Corp. PDP-8/e minicomputer [10]. Some additional coulometric measurements were carried out using an EG&G PARC Model 173 Potentiostat and with Model 179 Digital Coulometer.

Reagents were of analytical grade and distilled water passed through a Millipore "Milli Q" purification system was used for preparation of the solutions. The following solutions were used as supporting electrolytes: 0.1 M KSCN (pH = 2.5; acidified with  $\text{HNO}_3$ ), acetate buffer (1.25 M KOAc, 1.7 M HOAc, pH = 4.6), 0.1 M  $\text{KNO}_3$ . The proper amounts of 0.05 M  $\text{Hg}(\text{NO}_3)_2$  and 0.01 M  $\text{Pb}(\text{NO}_3)_2$  were added to a chosen supporting electrolyte using Eppendorf pipets.

Solutions were purged with argon for about 7 min before each experiment; after purging the argon flow was directed over the solution. All experiments were run in quiet solutions without stirring. According to our previous experience stirring during deposition causes the fiber to move which worsens reproducibility of stripping analysis.

### Electrodes - Construction and Preliminary Tests

The working electrodes were made from 8  $\mu\text{m}$ -diameter carbon fibers (AESAR, Johnson Matthey Inc.). The procedure for making the electrode is based on an idea which involves sealing the fiber into a matrix of tygon and

heat-shrinkable tubing [7]. Gentle heating of the tip of the electrode with a soldering iron melts the inner tygon tube and shrinks the outer tube about the fiber and molten tygon. The main change from the procedure of Ref [7] is the Teflon body and glass support, as shown in Fig. 1. This body enables very quick replacement of the fiber in the case of damage and improves protection against breaking by providing the additional support which holds the tip of the fiber.

It should be noted that fibers even from the same manufacturer differ according to the smoothness of the surface. There are also different shapes of cross sections (e.g. AESAR fibers are circular whereas Celion GY-70 is bilobal). An electron-micrograph of AESAR carbon fibers is presented in Fig. 2. The surface is randomly covered with small dimples which did not disappear after pretreatment. The standard pretreatment procedure included cleaning in a solution of Alconox detergent in an ultrasonic bath, rinsing with water, cleaning again in  $\text{HNO}_3:\text{H}_2\text{O}$  (1:4) solution in the ultrasonic bath, rinsing with water, and finally drying. The last step was a moderate electrooxidation at +0.3 V for 1 min.

In principle, after cleaning one could select the proper part of the best-looking fiber by microscopic examination, but this procedure would be too time-consuming to yield practical electrodes. Furthermore, there is considerable uncertainty regarding what properties might be desirable to optimize performance in voltammetric experiments. A series of experiments were carried out on different fibers to examine the quantitative variability from fiber to fiber. Four carbon fibers were used for deposition of mercury and the resulting square wave anodic stripping voltammograms were compared for four deposition times (10, 20, 40, 100s), two deposition potentials (-0.6, -1.0 V) and several concentrations of

Hg(II) in the range 1-80  $\mu\text{M}$  in 0.1 M KSCN. Although the results for each particular fiber are reproducible for deposition for a given time and concentration of Hg(II) (usually three repeated scans gave identical curves) different results were obtained for different fibers. For illustration representative data are presented in Table I. These electrochemical results suggest that the heterogeneous appearance of the surfaces shown in Fig. 2 in fact reveal differences in surface properties which affect electrochemical behavior.

Based on this preliminary series of experiments we chose one of those electrodes for further investigations. This was the carbon fiber microelectrode of length 9.06 mm (by microscopic measurement) and area of 0.228  $\text{mm}^2$ . This electrode was then successfully used for several months without any damage. All of the following data were obtained using this one electrode.

#### Results and Discussion

Mercury has been deposited on carbon fiber surfaces but it has not been established how much mercury can be deposited quantitatively. Following previous results [9] we investigated more carefully the conditions for mercury deposition in three different electrolytes: potassium thiocyanate, acetate buffer and potassium nitrate. The results in the first two supporting electrolytes are discussed together because they are qualitatively the same, whereas the nature of the mercury deposition in  $\text{KNO}_3$  is a bit more complex. A series of depositions were run at  $E_d = -1.0$  V for  $t_d = 10, 20, 40$  or  $100$  s in the range of Hg(II) concentration from 1-80  $\mu\text{M}$ . The observed dependence of anodic stripping peak current density on mercury concentration in 0.1 M KSCN and in acetate buffer is shown in Figs. 3 and 4, respectively.

At sufficiently low concentration of Hg(II) or short deposition time, stripping peak current depends linearly on concentration of Hg(II), but at higher concentrations or longer times the dependence is less strong. This is more obvious for 0.1 M KSCN solution, where in general we obtained approximately three times larger stripping peaks than for acetate buffer under the same conditions. As a result in 0.1 KSCN the curves of Figure 3B become non-linear at values of concentration smaller than those of Figure 4B.

In order to estimate the amount of deposited mercury at which this effect starts, we measured charge consumed during each deposition. There is not a sharp boundary between the linear and non-linear ranges. We defined the boundary region as that in the range of conditions between 40  $\mu\text{M}$  Hg(II) with 10s deposition and 20  $\mu\text{M}$  Hg(II) with 100s deposition. The mean values for five replicate measurements were the following:  $Q = 4.37 \mu\text{C}$  ( $S_x = 0.34 \mu\text{C}$ ) for  $[\text{Hg(II)}] = 20 \mu\text{M}$ ;  $Q = 0.99 \mu\text{C}$  ( $S_x = 0.02 \mu\text{C}$ ) for  $[\text{Hg(II)}] = 40 \mu\text{M}$ . It is well-known that deposits of mercury on carbon substrates are not coherent films but rather exist as collections of puddles or droplets [9]. We have observed such deposits on carbon fiber electrodes. However, bearing this in mind, it is useful to calculate the effective film thicknesses corresponding to these values of charge. Using  $l = 9.06 \text{ nm}$  and  $r = 4 \mu\text{m}$ , the critical range of thickness of the deposit corresponding to these values of charge is  $3\text{--}14 \text{ \AA}$ . Using a value of  $1.44 \text{ \AA}$  as the atomic radius of Hg, these numbers suggest that the stripping peak current depends linearly on coverage only up to a few monolayers.

At higher coverages reproducibility of the anodic stripping peak worsens, the peak becomes wider and more flat, and even the peak area (which should be proportional to total charge) does not depend linearly on

deposition time. The latter point is shown in Fig. 5. Examples were taken of two different concentrations of Hg(II) and two different deposition times. As is seen in Fig. 5, for values of  $i_p w_{1/2}/A$  (peak current density times width at half height) in the range 5-10  $\mu A \cdot V/mm^2$  the dependence on deposition time decreases. This range of values again corresponds to an average thickness of several angstroms, agreeing with the results of Figs. 3 and 4. The same trends characterized by the same critical numbers occurred in acetate buffer. Therefore this effect is due to the surface of the carbon fiber itself, and is not due only to the special characteristics of thiocyanate ion.

Similar experiments were performed in 0.1 M  $KNO_3$ . Some typical anodic stripping voltammograms are shown in Fig 6. Peak current is linear with concentration of Hg(II) up to concentrations for which the second peak appears. But the currents are 10-20 times smaller than those obtained in thiocyanate or acetate solution. The results are qualitatively the same with added nitric acid ( $pH \geq 2.5$ ). Clearly the deposition of mercury is hindered and the stripping process is complicated in this medium. The equilibrium constant for the reaction of  $Hg^{2+}$  with Hg to form  $Hg_2^{2+}$  is 88 [14]. Equilibrium for this reaction is established rapidly, so in the vicinity of the electrode when Hg is present the major form in solution should be  $Hg_2^{2+}$ . The anions  $SCN^-$ ,  $CH_3COO^-$ ,  $NO_3^-$  all form insoluble salts of the composition  $Hg_2X_2$ . In the case of  $SCN^-$ , the Hg(II) oxidation state is stabilized by formation of  $Hg(SCN)_4^{2-}$ . The equilibrium constant for the reaction  $Hg_2(SCN)_2(s) + 2SCN^- = Hg(SCN)_4^{2-} + Hg$  is 1 L/mol [14], and therefore in 0.1 M KSCN one would expect no precipitation of  $Hg_2(SCN)_2(s)$  in the presence of Hg for concentrations of Hg(II) less than 0.01 M. For acetate, again  $HgX_4^{2-}$  is the predominant form, and the equilibrium constant

for the disproportionation reaction is sufficiently large that no precipitate should form [14-16]. Nitrate is quite different. The solubility product of  $\text{Hg}_2(\text{NO}_3)_2 \cdot 2\text{H}_2\text{O}(\text{s})$  estimated from the enthalpy values of Ref [14] is given by  $\log K = -57 \text{ (mol/L)}^3$ . (It is "well-known", however that  $\text{Hg}_2(\text{NO}_3)_2$  is quite soluble in slightly acid aqueous solution). Stabilization of  $\text{Hg}(\text{II})$  by complex formation is negligible [17]. Therefore the undesirable behavior of mercury deposits in nitrate media appears due to the presence of  $\text{Hg}(\text{I})$  and may reflect local precipitation of a form of  $\text{Hg}_2(\text{NO}_3)_2$  in the vicinity of the electrode.

Anodic stripping of codeposited lead. The following series of experiments was carried out to test the range of conditions suitable for in situ codeposition of lead. The solution was 0.1 M KSCN ( $\text{pH} = 2.5$ ) with  $[\text{Hg}(\text{II})] = 40 \text{ } \mu\text{M}$ . Deposition was carried out without stirring for 60s at  $-0.6\text{V}$ . The nominal thickness of the mercury deposit under these conditions is 18 Å. After deposition anodic square wave voltammograms were obtained with  $E_{\text{SW}} = 25 \text{ mV}$ ,  $\Delta E_{\text{g}} = 6 \text{ mV}$ , and  $f = 100 \text{ Hz}$ . The electrode was conditioned before each deposition for 1 min at  $+0.3 \text{ V}$ . The procedure was repeated for varied concentrations of lead. Anodic stripping peak current increases linearly with concentration of lead up to  $4 \text{ } \mu\text{M}$ . This is shown in Fig. 7. However, at  $[\text{Pb}(\text{II})] = 1 \text{ } \mu\text{M}$ , the anodic stripping peak for Hg is diminished and shifted to more negative potential, and this effect is systematically more pronounced, the higher the concentration of  $\text{Pb}(\text{II})$ . An example is shown in Fig. 8. The solubility of Pb in Hg is  $0.013 \text{ mol Pb/mol Hg}$ . The molar ratio of Pb to Hg in the amalgam under the conditions of this experiment, assuming deposition is diffusion-controlled, is just the concentration ratio,  $[\text{Pb}(\text{II})]/[\text{Hg}(\text{II})]$ . In the present case  $[\text{Hg}(\text{II})] = 40 \text{ } \mu\text{M}$ , so saturation should occur for  $[\text{Pb}(\text{II})] \geq 0.5 \text{ } \mu\text{M}$ . We observe the first

diminution in the Hg-stripping peak at  $[Pb(II)] = 1 \mu M$ . It is well-established that saturation must be avoided to obtain acceptable results for anodic stripping voltammetry [11-13]. In the present case the calibration curve remains linear up to a concentration of ca 8x the saturation value. For concentrations of Pb(II) greater than about 8  $\mu M$  (~15x the saturation value) we obtained broader anodic stripping peaks between -0.4 and -0.5 V and no peak for stripping of Hg. This effect has been reported previously for Cd [9].

Finally we would like to present few observations on the practical use of mercury coated carbon fiber microelectrodes. Fig. 9 presents two cyclic staircase voltammograms, both obtained in thiocyanate solution with Hg(II) concentration 40  $\mu M$  and Pb(II) concentration 1.2 mM. Curve 1 (Fig 9) was obtained on a clean fiber, whereas curve 2 was obtained using a mercury-coated fiber (deposit thickness of ~95Å).

The voltammogram is improved dramatically in the presence of the mercury deposit. We have not found reports on experiments with similar conditions. Presently the theoretical basis for treating this problem, which involves aspects of cylindrical diffusion, nucleation and growth, and thin films, does not exist. However the practical implications for developing analytical methods suggest that this phenomenon should be examined in much greater detail.



## Conclusions

Although an exposed carbon fiber by itself is not convenient to operate with, the proposed construction of electrode body and the manner in which the fiber is held seems to ensure easy replacement of the fiber and makes the electrode relatively durable. Electron microscopic pictures of carbon fibers show a significant discrimination of the surface which could cause the differences in results while using different fibers. The applied pretreatment procedure did not affect significantly the surface properties.

According to our results, mercury can be deposited on carbon fibers, but stripping peak height depends linearly on mercury concentration only when the amount of deposit is less than a few monolayers. There are also some limitations for lead deposition "in situ". The best results are obtained for approximately 20Å-thickness of the Hg deposit. The anodic stripping peak height increases linearly with lead concentration in the solution until the extent of supersaturation for the lead-mercury amalgam exceeds about seven times the value of saturation. The results obtained by using cyclic staircase voltammetry for lead on mercury-coated carbon fibers indicate that their quality is very sensitive to thickness of the mercury deposit. The best-shaped curves were obtained for deposits in the nominal thickness range of 50-150Å.

This result depends on the properties of the material, its dimensions, and possibly the vertical position of the electrode.

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Table I

Peak current density for square wave anodic stripping voltammograms<sup>a</sup>

	$i_p/A, \mu A/mm^2$			
$A, mm^2$	0.265	0.279	0.164	0.228 <sup>b</sup>
$E_d, V$				
-0.6	33.32	21.33	46.16	44.96
-1.0	132.23	75.98	153.35	116.01

<sup>a</sup>Solution: 80  $\mu M$  Hg(II) in 0.1 M KSCN; deposition time: 40 s; square wave parameters:  $\Delta E_s = 4$  mV,  $E_{sw} = 25$  mV,  $f = 100$  Hz. The four different electrodes are identified by their areas.

<sup>b</sup>This electrode taken for further investigations.

### Figure Captions

Fig. 1. Schematic drawing of the cylindrical carbon fiber microelectrode.

Fig. 2. Electron-microscopic picture of a bunch of the AESAR carbon fibers.

Fig. 3. A. Anodic stripping square wave voltammograms of mercury in 0.1 M KSCN, pH = 2.5. Square wave parameters:  $E_{sw} = 24$  mV,  $\Delta E_s = 4$  mV,  $f = 100$  Hz.  $E_d = -1.0$  V,  $t_d = 40$  sec. [Hg(II)]: 1) 8, 2) 20, 3) 40, 4) 80  $\mu$ M.

B. Dependence of anodic stripping square wave peak current density on Hg(II) concentration for varied deposition time.  $t_d$ (s) = (o) 10, ( $\Delta$ ) 20, ( $\Delta$ ) 40, ( $\bullet$ ) 100. Other conditions those of Figure 3A.

Fig. 4. A. Anodic stripping square wave voltammograms of mercury in 1.25/1.7 M acetate buffer pH = 4.6. [Hg(II)]: 1) 20, 2) 40, 3) 80  $\mu$ M. Other conditions as in Figure 3A.

B. Dependence of anodic stripping square wave peak current density on mercury concentration for varied deposition time: (o) 10, ( $\Delta$ ) 20, ( $\Delta$ ) 40, ( $\bullet$ ) 100 s.

Fig. 5. Anodic stripping square wave voltammetry of mercury in 0.1 M KSCN. The dependence of peak area on deposition time. [Hg(II)] = 20  $\mu$ M,  $E_d = -0.6$  V ( $\Delta$ ) or  $-1.0$  V ( $\Delta$ ); [Hg(II)] = 80  $\mu$ M,  $E_d = -0.6$  V (o) or  $-1.0$  V ( $\bullet$ ). Peak area approximated as height times width at half height,  $w_{1/2}$ .

Fig. 6. Anodic stripping square wave voltammograms of mercury in 0.1 M  $\text{KNO}_3$   $[\text{Hg(II)}]$  ( $\mu\text{M}$ ): 1) 8, 2) 20, 3) 40 (Fig. 6A) and 160 (Fig. 6B). Other conditions as Fig. 3A.

Fig. 7. Anodic stripping square wave voltammetry of lead codeposited with mercury. Dependence of peak height on concentration of lead. ( $E_d = -0.6\text{V}$ ;  $t_d = 60\text{ s}$ ; SWV:  $E_{sw} = 24\text{ mV}$ ,  $\Delta E_s = 4\text{ mV}$ ,  $f = 100\text{ Hz}$ ; 0.1 M KSCN,  $\text{pH} = 2.5$ .  $[\text{Hg(II)}] = 40\text{ }\mu\text{M}$ . Straight line fitted to linear portion; correlation coefficient = 0.9992.

Fig. 8. Anodic stripping square wave voltammograms of mercury (curve 1) and mercury/lead amalgam (2).  $[\text{Pb(II)}] = 2.5\text{ }\mu\text{M}$ . Other conditions as Fig. 7.

Fig. 9. Cyclic staircase voltammograms (sweep rate 0.8 V/sec) Solution: 0.1 M KSCN,  $\text{pH} = 2.5$ ,  $[\text{Hg(II)}] = 0.04\text{ mM}$ ,  $[\text{Pb(II)}] = 1.2\text{ mM}$ . Curve 1 without previous mercury deposition. Curve 2 mercury deposited at  $-0.3\text{V}$ . Apparent thickness of the deposit  $\approx 95\text{ }\text{\AA}$ .

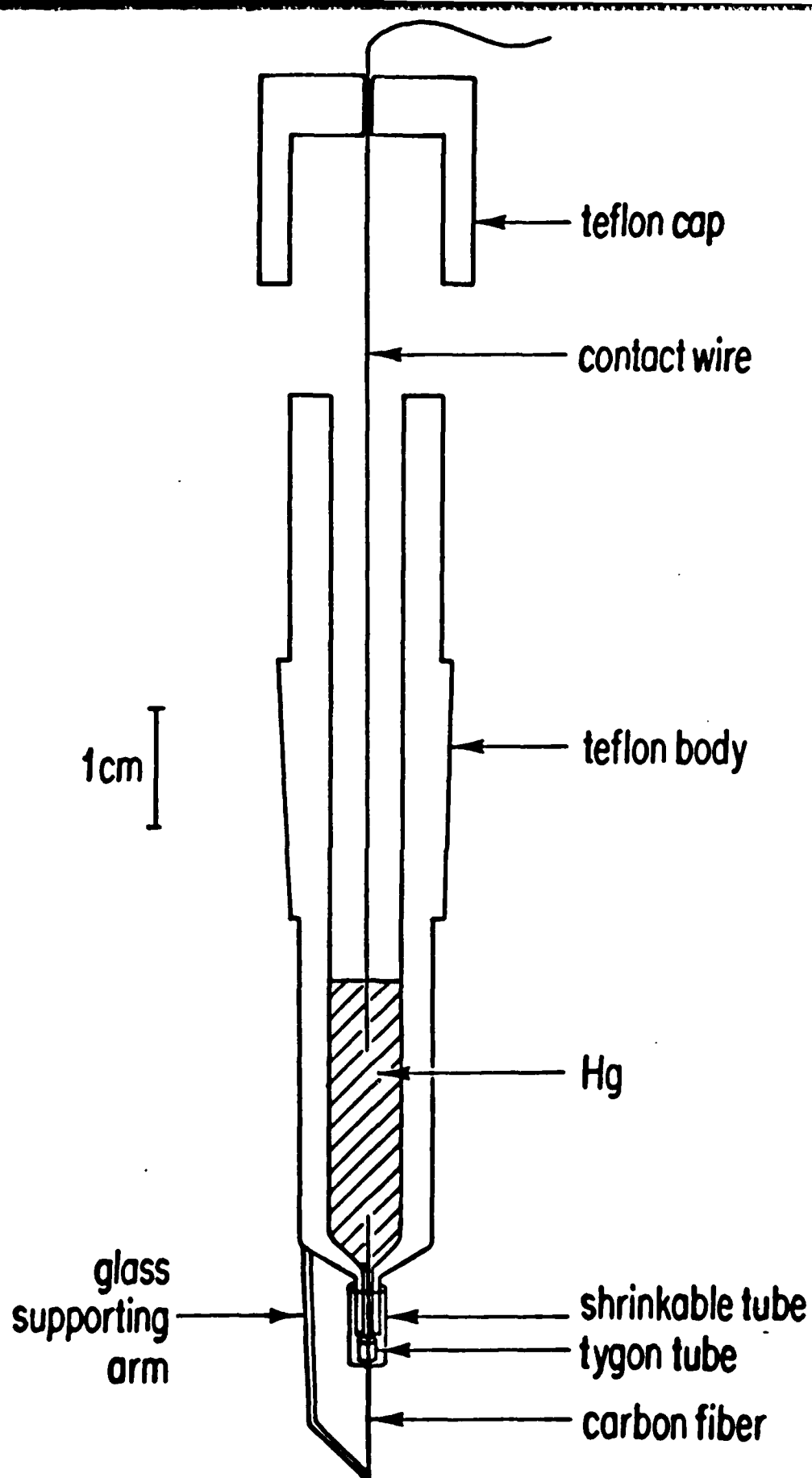


FIGURE 1

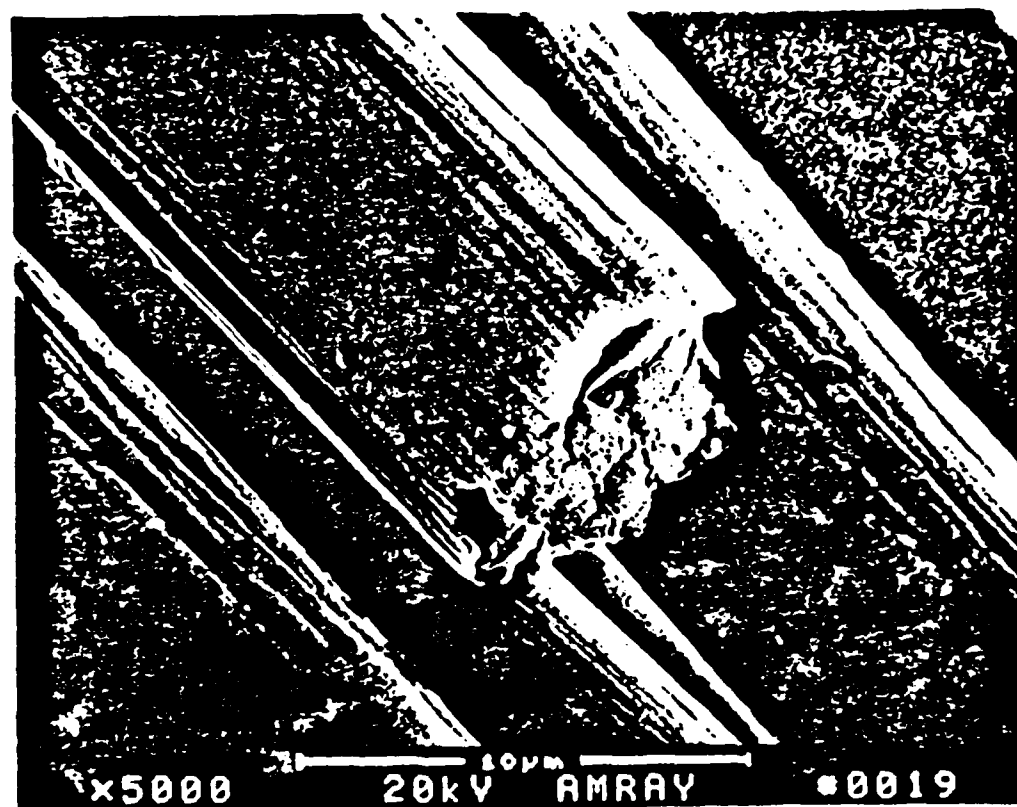


FIGURE 2

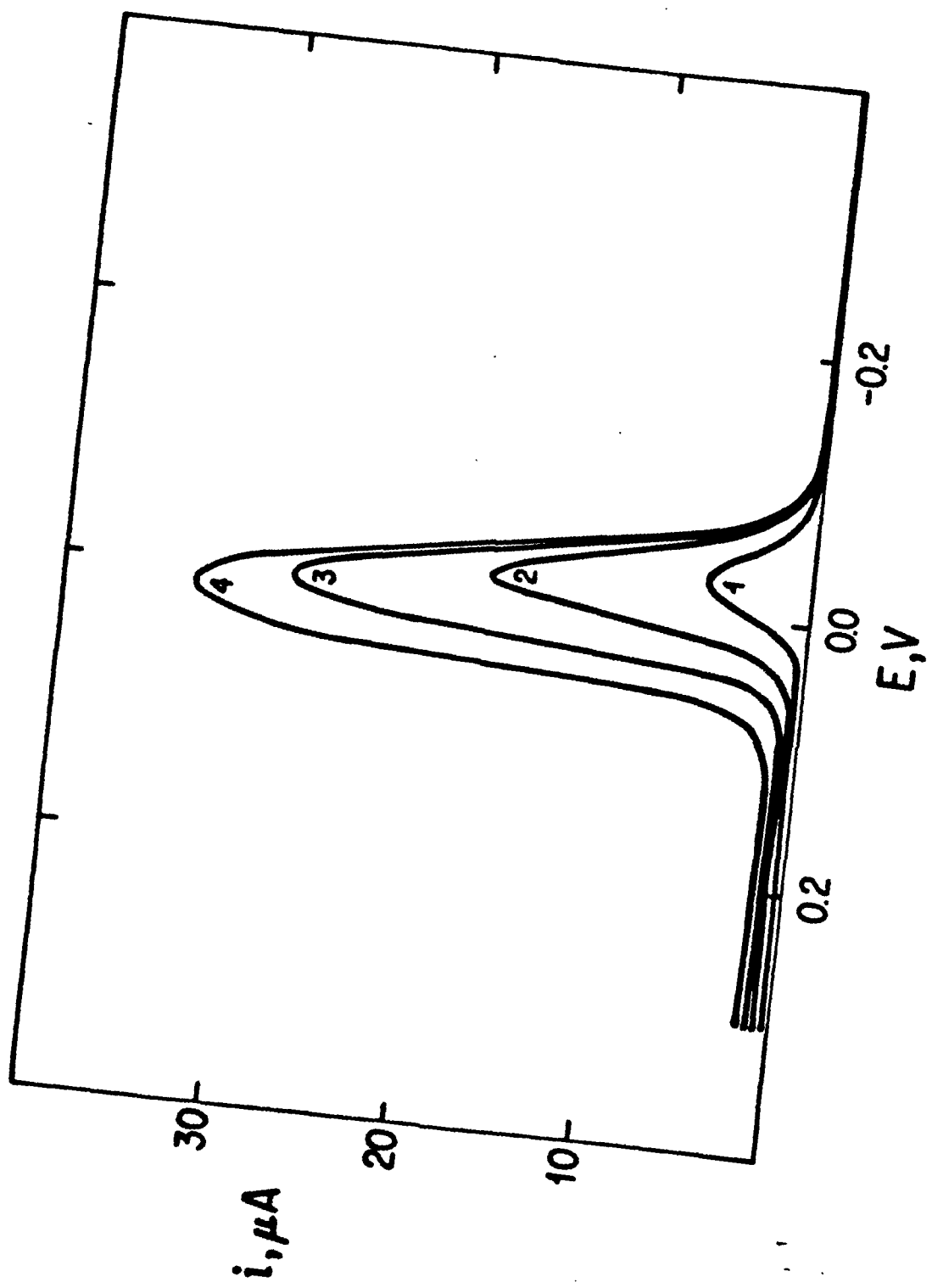


FIGURE 3A



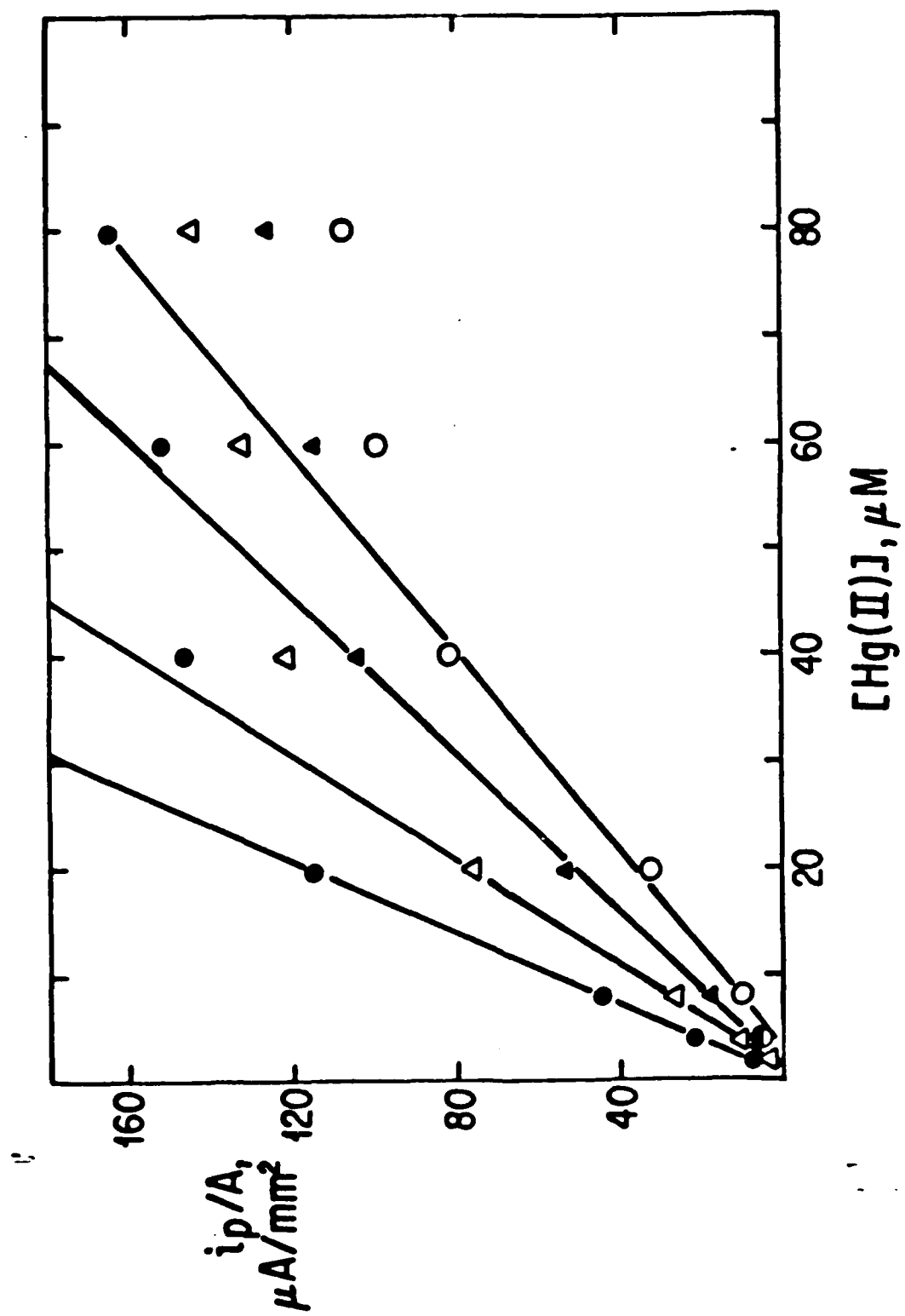


FIGURE 3B

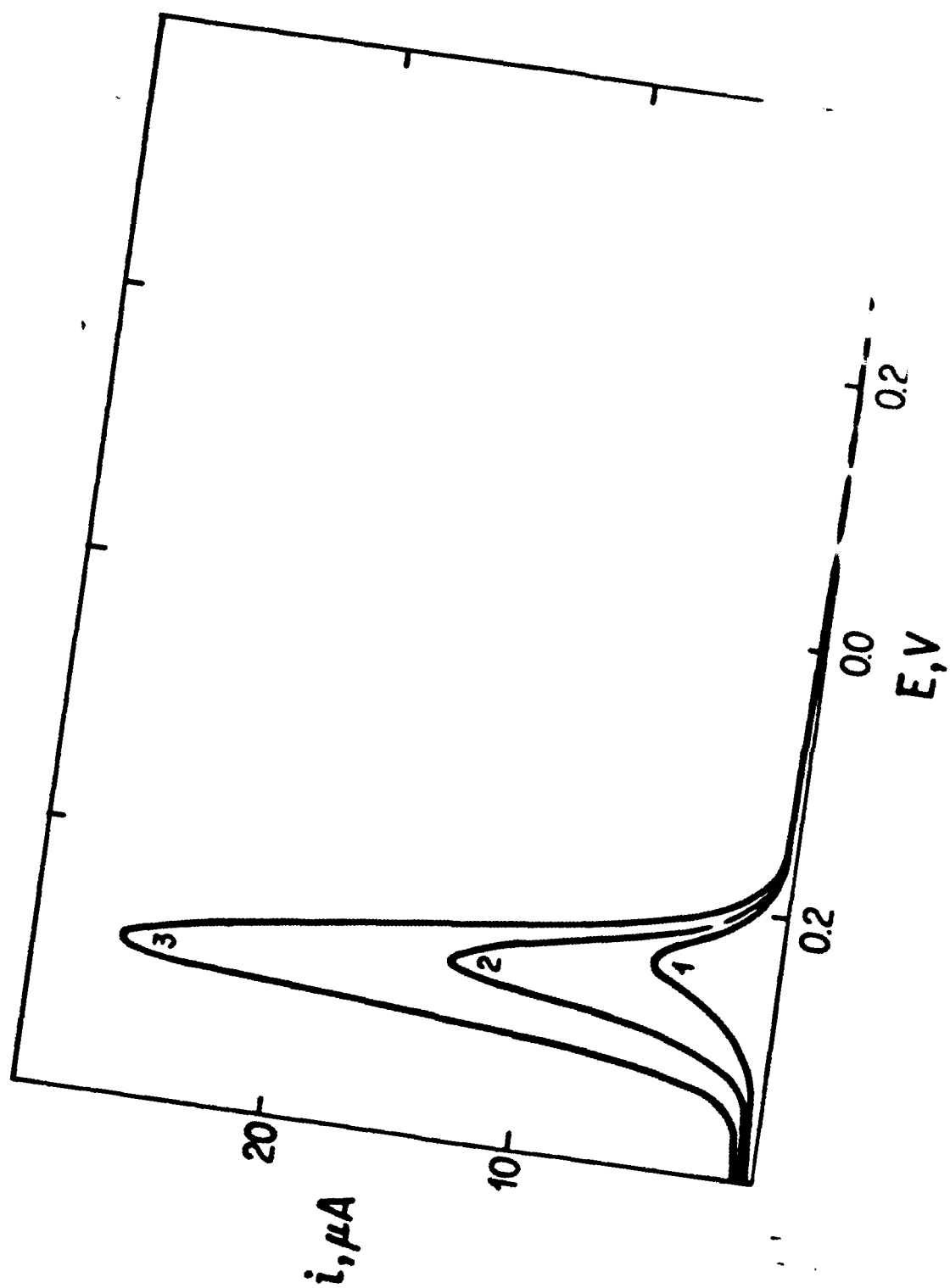


FIGURE 4A

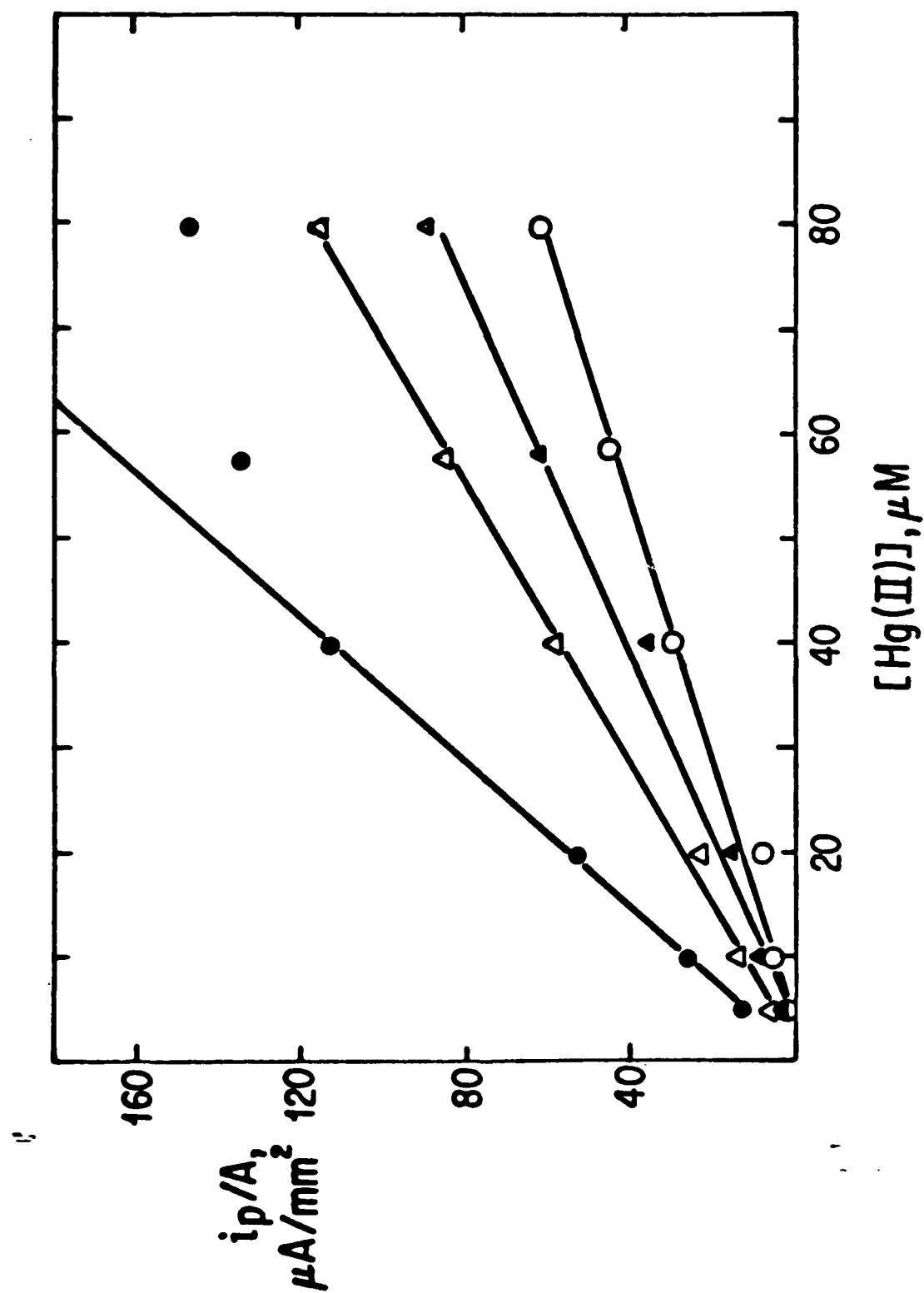


FIGURE 4B

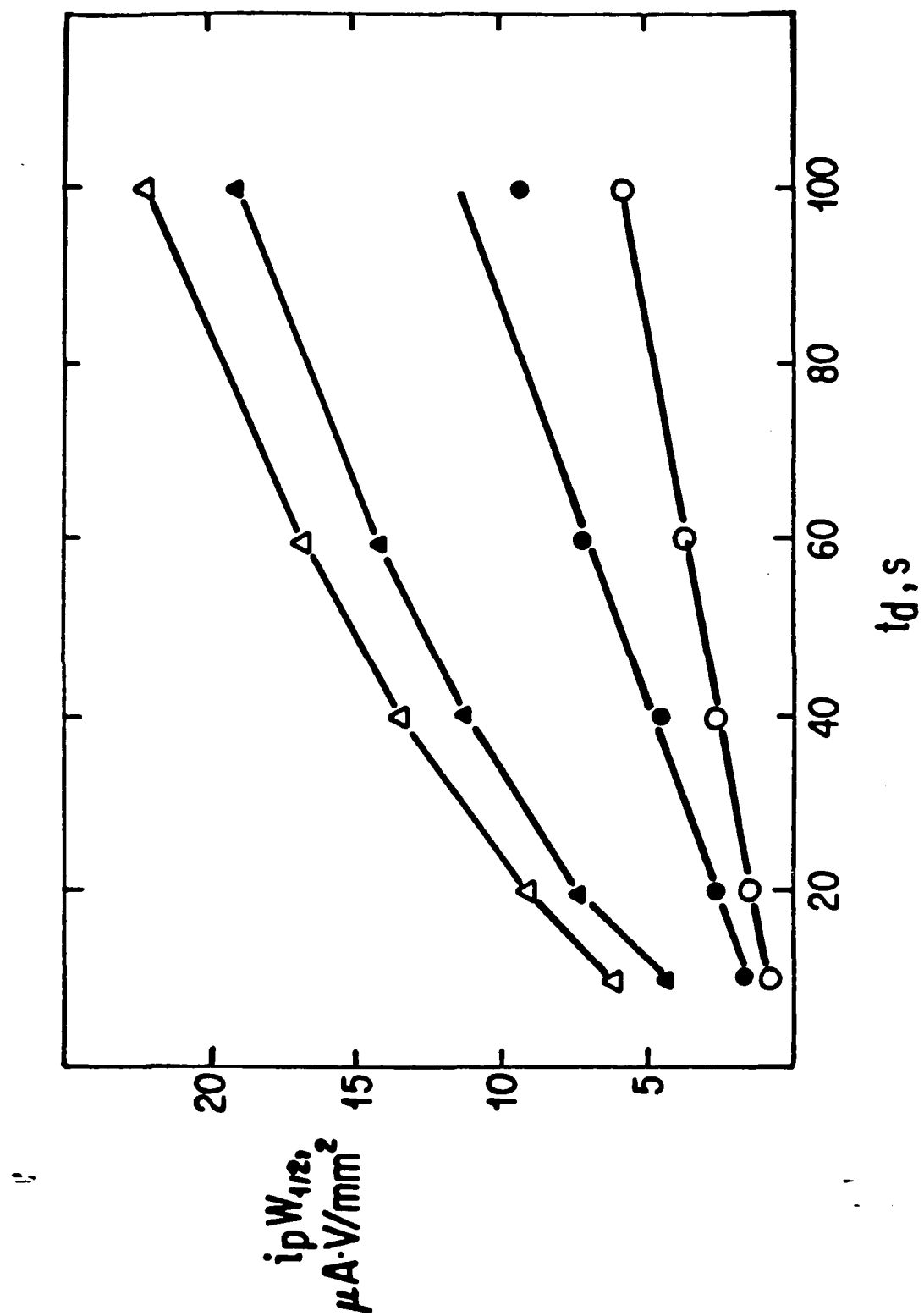


FIGURE 5

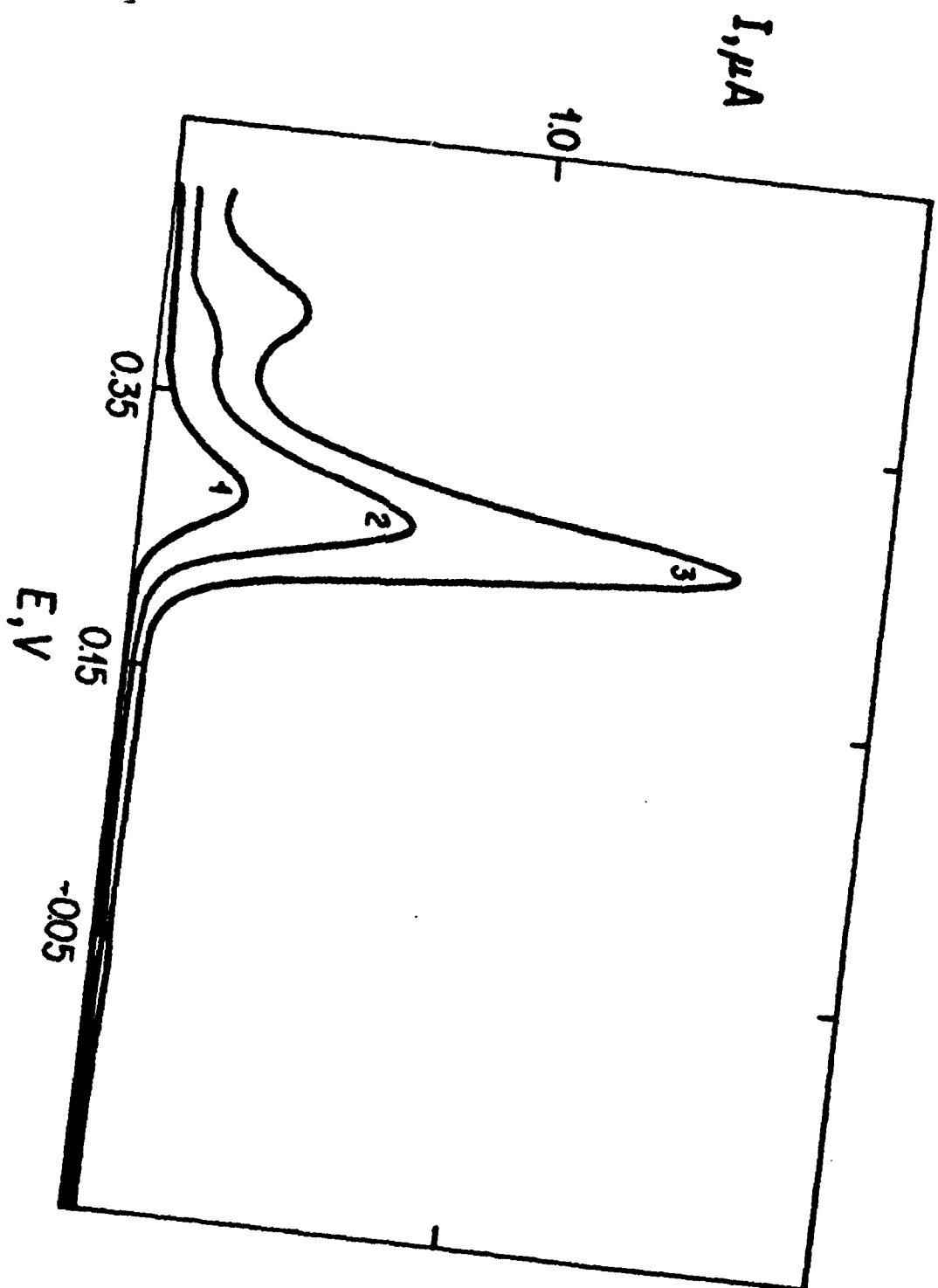


FIGURE 6A

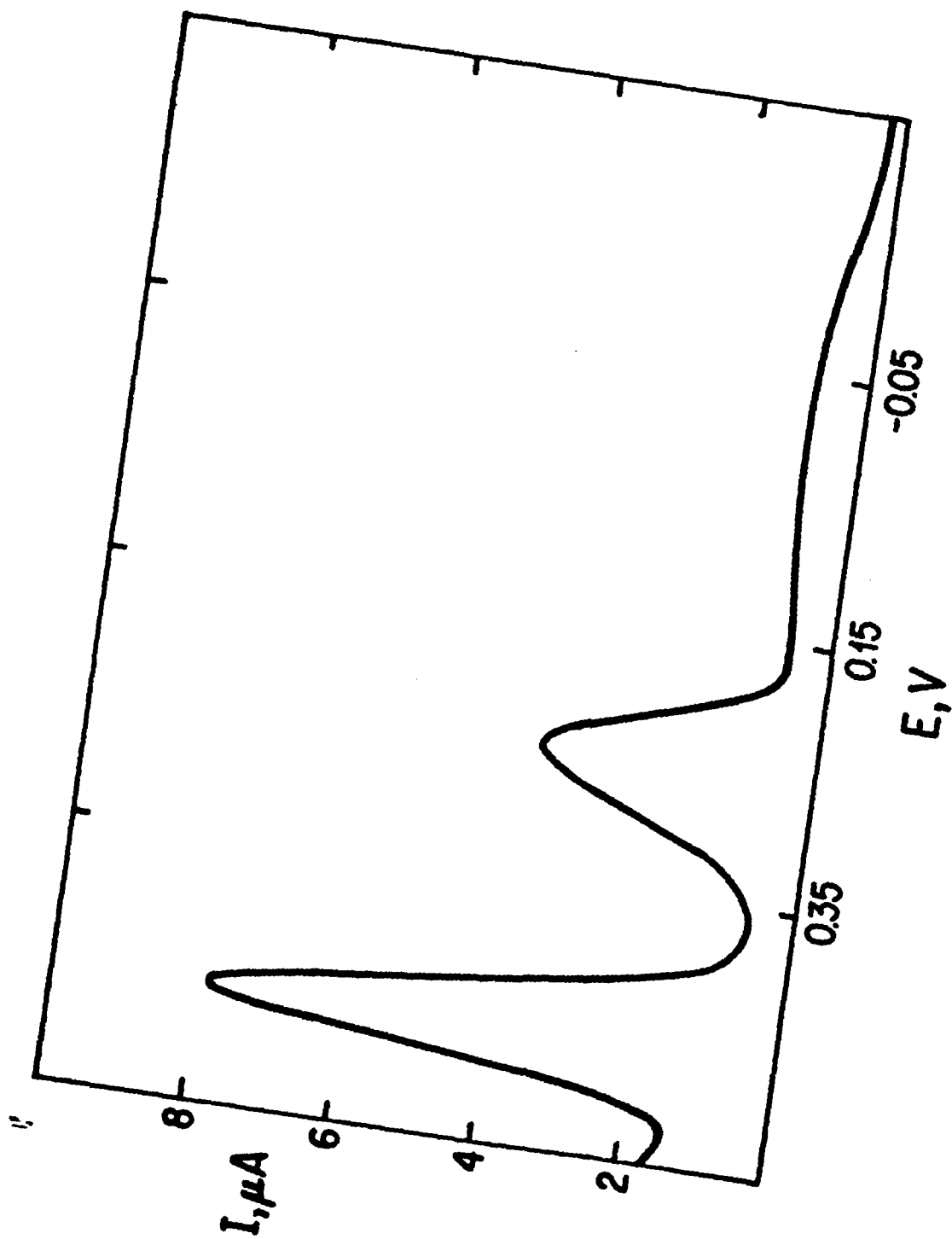


FIGURE 6B

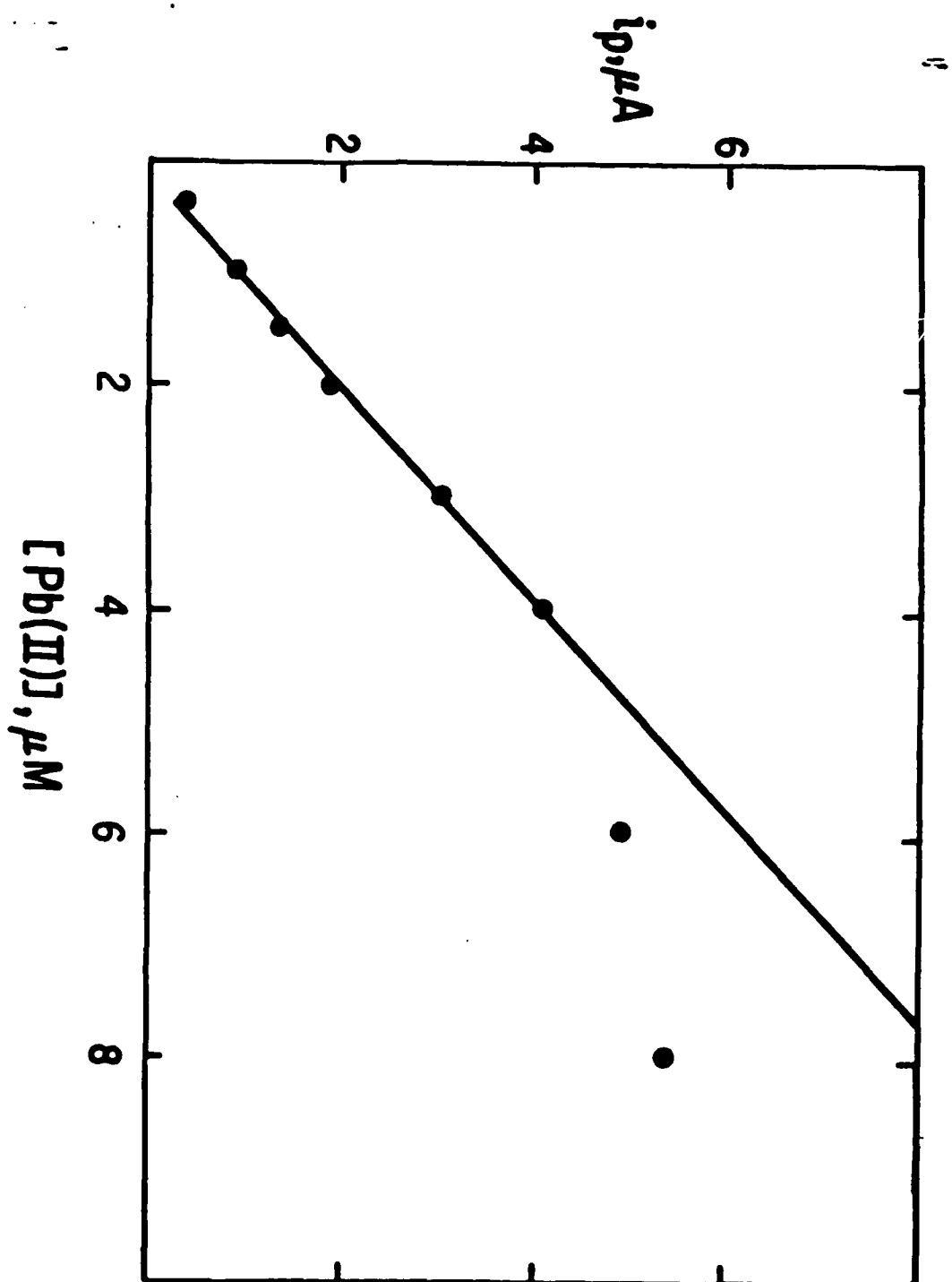


FIGURE 7

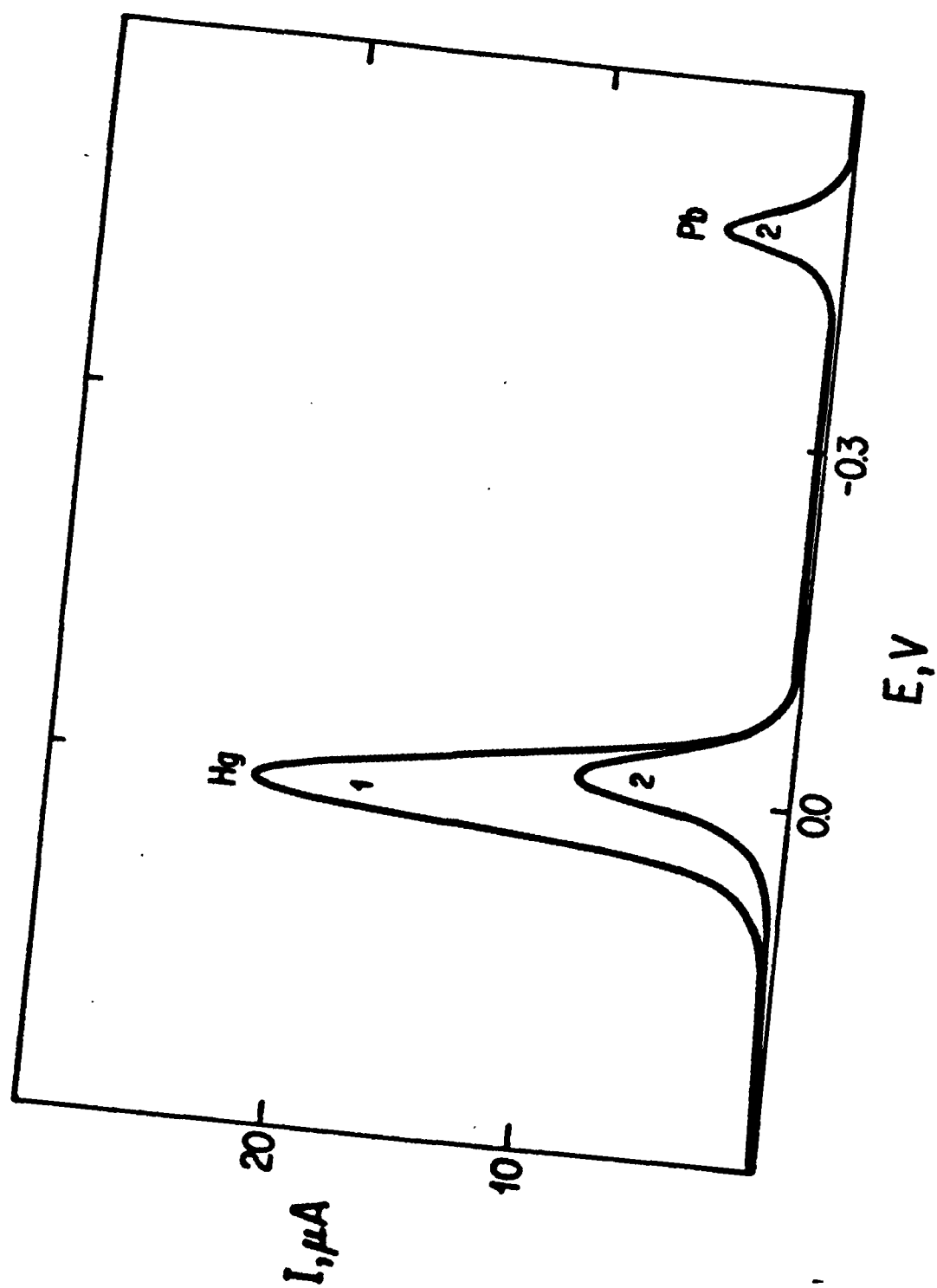
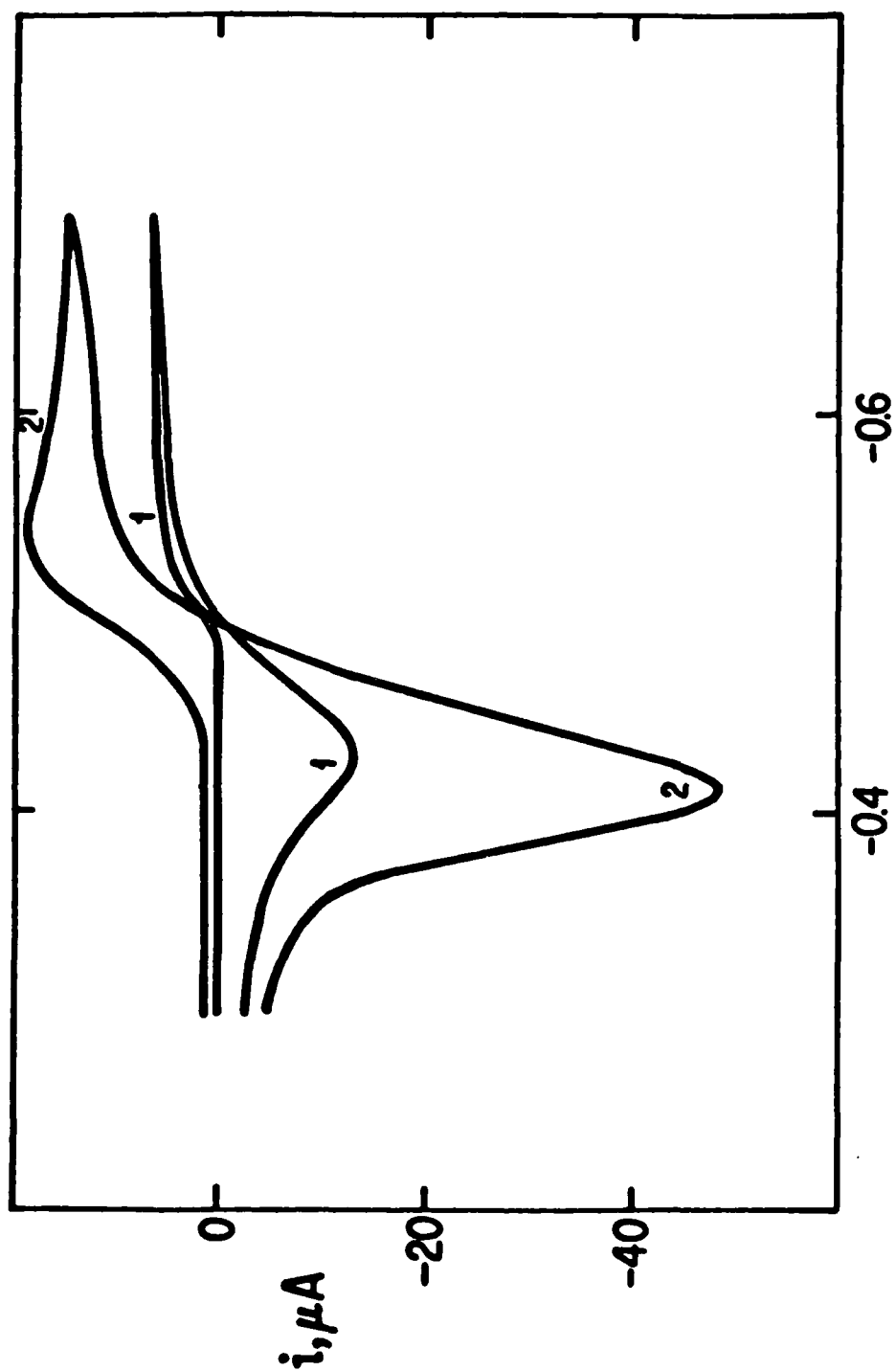


FIGURE 8





$E, V$

FIGURE 9

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